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CONTRAST-ENHANCED DIAGNOSTIC IMAGING METHOD  
FOR MONITORING INTERVENTIONAL THERAPIES

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Technical Field of the Invention

The present invention relates to methods for contrast-enhanced diagnostic imaging. In particular, the present invention relates to methods of MRI and optical imaging which use contrast agents that target a specific tissue or tissue component and permit the monitoring of state changes in the targeted tissue (e.g., denaturation, necrosis, tissue coagulation, apoptosis) that occur during or after interventional therapy. The contrast agents used in this invention exhibit state-dependent binding to one or more components of a targeted tissue and provide a detectable change in the signal characteristics of the tissue-bound contrast agent.

Background of the Invention

Diagnostic imaging techniques, such as magnetic resonance imaging (MRI), x-ray, nuclear radiopharmaceutical imaging, optical (ultraviolet, visible and/or infrared light) imaging, and ultrasound imaging, have been used in medical diagnosis for a number of years. In some cases, the use of contrast media to improve the image quality or to provide specific information has been ongoing for many years. In other cases, such as optical or ultrasound

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imaging, the introduction of contrast agents is imminent or recent.

MRI and optical imaging methods are unique among imaging modalities in that they yield complex signals that are sensitive to the chemical environment and state of the targeted tissue. While the signal from x-ray or radionuclide agents remains the same whether the agents are free in plasma, bound to proteins, or trapped inside bone, certain agents for MRI and optical imaging will have different signal characteristics in differing physiological environments and pathological states. For example, by binding to tissue components, MRI contrast agents can show changes in the induced relaxation rates or chemical shifts of nearby or attached nuclei. Similarly, an optical dye may exhibit changes in its absorbance, reflectance, fluorescence, phosphorescence, chemiluminescence, scattering, or other spectral properties upon binding.

In general, to provide diagnostic data, the contrast agent must interfere with the wavelength of electromagnetic radiation used in the imaging technique, alter the physical properties of tissue to yield an altered signal, or, as in the case of radiopharmaceuticals, provide the source of radiation itself. Commonly used materials include organic molecules, metal ions, salts or chelates, including metal chelates, particles (particularly iron particles), or labeled peptides, antibodies, proteins, polymers, or liposomes.

After administration, some agents non-specifically diffuse throughout body compartments prior to being metabolized and/or excreted; these agents are generally known as non-specific agents. Alternatively, other agents have a specific affinity for a particular body compartment, cell, cellular component, organ, or tissue; these agents can be referred to as targeted agents.

One application for diagnostic imaging techniques has been in the monitoring of interventional therapies. Common interventional therapies include targeting an undesired tissue or tissue component with high thermal energy using focused ultrasound (e.g., Cline et al., "MR Temperature Mapping of Focused Ultrasound Surgery," Mag. Resn. Med., 31:628-636 (1994)), radiofrequency generators (e.g., Rossi et al., "Percutaneous RF Interstitial Thermal Ablation in the Treatment of Hepatic Cancer," AJR, 167:759-768 (1996)), microwave antennae (e.g., Schwarzmaier et al., "Magnetic Resonance Imaging of Microwave Induced Tissue Heating," Mag. Resn. Med., 33:729-731 (1995)), and lasers (e.g., Vogl et al., "Recurrent Nasopharyngeal Tumors: Preliminary Clinical Results with Interventional MR Imaging-Controlled Laser-Induced Thermotherapy," Radiology, 196:725-733 (1995)); the use of cryoablation (i.e., liquid nitrogen) and the injection of denaturing liquids (e.g., ethanol, hot saline) directly into the undesired tissue (e.g., Nagel et al., "Contrast-Enhanced MR Imaging of Hepatic Lesions Treated with Percutaneous Ethanol Ablation Therapy," Radiology, 189:265-270 (1993) and Honda et al., "Percutaneous Hot Saline Injection Therapy for Hepatic Tumors: An Alternative to Percutaneous Ethanol Injection Therapy," Radiology, 190:53-57 (1994)); the injection of chemotherapeutic and/or chaotropic agents into the tissue (e.g., Pauser et al., "Evaluation of Efficient Chemoembolization Mixtures by Magnetic Resonance Imaging of Therapy Monitoring: An Experimental Study on the VX2 Tumor in the Rabbit Liver," Cancer Res., 56:1863-67 (1996)); and photodynamic therapies, wherein a cytotoxic agent is activated in vivo by irradiation with light (e.g., Dodd et al., "MRI Monitoring of the Effects of Photodynamic Therapy on Prostate Tumors," Proc. Soc'y Mag. Resn., 3:1368, ISSN 1065-9889 (August 19-25, 1995)). The shared goal of all

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One way to monitor the efficacy of the interventional therapy is to image the undesired tissue or tissue component during or after such therapy. However, any such diagnostic imaging method must be capable of increasing the contrast between tissues of different pathological states (native vs. denatured, viable vs. necrotic) in such a way to provide two basic classes of information:

1) Detection Data. This includes spectroscopic information necessary to determine the pathologic state of the imaged tissue. The ability to provide this class of information relates to the "specificity" and "sensitivity" of the agent.

2) Feedback and Resolution. These classes of information provide the monitoring of interventional therapeutic procedures that destroy or degrade tissue or tissue components. It is envisioned that with some

interventional methods, "real time" feedback (about 1-10 seconds) of the therapy's progress is preferred, while with other methods, a post-therapeutic assessment is adequate. With all interventional therapies, precise spatial resolution (about 1-5 mm) of the tissue treated and any effects on surrounding tissues during treatment is desirable.

Several of these MRI-based methods for monitoring thermal ablation therapies rely on temperature-dependent NMR parameters such as relaxation times ( $T_1$  and/or  $T_2$ ), the proton resonance frequency (PRF) of water, phase shifts, and the diffusion coefficient. However, these methods suffer from a number of limitations.

Another method using temperature measurement involves monitoring the effect of temperature on the proton resonance frequency (or chemical shift) of water. This method detects changes in hydrogen bonding and molecular motion of water molecules induced by temperature changes. See, e.g., J.D. Poorter, et al., "Noninvasive MRI Thermometry with the Proton Resonance Frequency (PRF) Method: In Vivo Results in Human Muscle," Mag. Resn. Med., 33:74-81 (1995). However, the low sensitivity of this method (0.01 ppm/°C) requires the use of high magnetic field strengths (i.e., > 4.7 T) which is clinically undesirable. Further, the determination of the chemical shift of water requires absolute stability of the magnetic field and is also highly dependent upon the magnetic susceptibility of the tissue which varies dramatically among different tissue types. Thus, this method, like the T<sub>1</sub> method, also requires extensive calibration for each tissue type. Finally, this method does not provide information regarding thermally-induced tissue necrosis or degradation.

In all of the above methods, physiologic tissue changes due to increased blood flow, tissue metabolism, or induced edema, can result in unpredictable signal variations (i.e., magnetic susceptibility changes). These effects render standard thermal calibration curves to be of little

or no value for the accurate monitoring of thermal ablation therapy. Moreover, measuring temperature alone may be insufficient to accurately determine the efficiency of tissue ablation or side effects on surrounding tissues.

Other methods have also been reported which monitor the effect of temperature on the chemical shift of other magnetic nuclei. For example, the cobalt NMR chemical shift is a very sensitive probe of temperature. However, the low receptivity of  $^{59}\text{Co}$  requires high field strengths ( $\geq 4.7$  T), high concentrations, and extensive measuring times. See A.G. Webb et al., "Measurement of Microwave Induced Heating of Breast Tumors in Animal Models Using Cobalt Based NMR," Proc. Soc'y Mag. Resn., 1:72, ISSN 1065-9889 (August 19-25, 1995). In addition, the toxicity of cobalt agents remains a serious limitation for use in vivo.

Fluorine ( $^{19}\text{F}$ ) NMR has also been used to monitor the temperature-dependent phase transitions of liposome-encapsulated fluorocarbons and fluorinated polymers. See, e.g., Webb et al., "Microencapsulation of Fluorine-Containing Phase Transition Agents for Monitoring Temperature Changes in vivo," Proc. Soc'y Mag. Resn., 3:1574, ISSN 1065-9889 (August 6-12, 1994). Clinically, however,  $^{19}\text{F}$  methods are not useful because of the limited biodistribution of polymeric fluorinated compounds, the chemical shift dependence of fluorinated agents on pH and tissue type, and the need for large magnetic fields. These agents also do not report on thermally-induced tissue necrosis.

Certain contrast agents containing paramagnetic metal complexes have also been suggested to monitor the efficacy of interventional therapies. Such agents can induce large changes in proton chemical shifts (20-40 ppm) of the chelating ligand from the normal range of the water resonance frequency. By paramagnetic shifting of resonances

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More recently, a method for distinguishing between normal and necrotic liver tissue has been described. Dupas et al., "Delineation of Liver Necrosis Using Double Contrast-Enhanced MRI," J. MRI, vol. 7, no. 3, pp. 472-77 (1997). This method, however, involves the use of non-specific contrast agents which limits its ability to specifically monitor the state change of the undesired tissue or tissue component. Also, this method requires the administration of multiple contrast agents.

## Summary of the Invention

The present invention provides a method for contrast-enhanced diagnostic imaging, particularly MRI and optical imaging, of a specific tissue or tissue component



that is undergoing or that has undergone interventional therapy. The method comprises the steps of:

(a) administering to a patient a contrast agent capable of binding to a targeted tissue or tissue component that is undergoing or that has undergone interventional therapy;

(b) subjecting the patient to one of MRI, ultraviolet light, visible light or infrared light imaging; and

(c) monitoring an imaging signal characteristic of the contrast agent to determine whether the interventional therapy is complete.

The contrast agents used in the present invention comprise an image-enhancing (or signal generating) moiety ("IEM") and a state-dependent tissue binding moiety ("SDTBM"). These contrast agents are capable of demonstrating state-dependent binding to a targeted tissue or tissue component. Such binding leads to a detectable change in the signal characteristics of the contrast agent and thus, permits the determination of state changes within a targeted tissue (e.g., ablation, degradation, or denaturation) that is undergoing or that has undergone interventional therapy.

In one aspect of this invention, the use of the contrast agents allow for "real-time" monitoring during thermal interventional therapy of thermally-induced necrosis. These contrast agents exhibit increased contrast between tissues of different states.

Brief Descriptions of the Drawings

FIG.1 is a graphical representation of experimental data of the effects that changes in temperature have on the observed relaxivity ( $R_1$ ) for HSA solutions with and without using a contrast agent.

FIG.2 is a graphical representation of experimental data of the loss in ROI signal intensity over

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mechanisms such as metabolism and respiration are functional. The "second" state, which describes the tissue during or after it has undergone successful therapy, can be considered nonviable, denatured, necrotic, or apoptotic and in which such tissue and/or cellular mechanisms are aberrant, nonfunctional, or have ceased.

(a) administering to a patient a contrast agent capable of binding to a targeted tissue or tissue component that is undergoing or that has undergone interventional therapy;

(c) monitoring an imaging signal characteristic of the contrast agent to determine whether the interventional therapy is complete.

State-dependent binding refers to the relative affinity that the contrast agent demonstrates for the targeted tissue or tissue component which is dependent on the state of the targeted tissue. Thus, the agents used in the present invention have a greater or lesser binding affinity for one or more tissue components in their denatured or necrotic state as compared to the agent's binding affinity for the native or viable tissue.

This state-dependent change in binding results in a localization of the agent to the tissue of one state over the tissue of the other state while at the same time altering the signal characteristics of the agent to enhance detection of the state change that is occurring. For example, if the agent expresses a higher binding affinity for viable or native tissue, where increased binding affinity results in a more intense signal, then the viable tissue is imaged (or detected) as a "hot spot." During the course of interventional therapy, this hot spot would become "cool" as the viable tissue became necrotic, because of the reduced binding affinity of the agent for the necrotic tissue. Conversely, if the agent expresses a higher binding affinity for necrotic or nonviable tissue then that tissue would develop as a hot spot during the course of the therapy.

It is preferred that the state-dependent binding affinity of the agent exhibit high sensitivity to the physiological state change. The preferred agents are those that have a binding affinity and corresponding signal changes that is sensitively tuned to correspond to the state change that the tissue or tissue component is undergoing. In one aspect of the invention, by monitoring the change in signal during the course of the interventional therapeutic procedure, sensitive real-time monitoring of the efficacy and extent of tissue ablation is enhanced.

### Structure of the Contrast Agents

The contrast agents used in the present invention must comprise at a minimum an image-enhancing (or signal-generating) moiety ("IEM"), and a state-dependent tissue binding moiety ("SDTBM"). A physiologically compatible linking group ("L") may optionally be used to attach the IEM to the SDTBM. Examples of suitable linking groups include

$\frac{1}{\sqrt{\pi}} \int_{-\infty}^{\infty} f(x) e^{-x^2} dx = \frac{1}{\sqrt{\pi}} \int_{-\infty}^{\infty} f(x) e^{-x^2} dx$

$\frac{1}{\sqrt{\pi}} \int_{-\infty}^{\infty} f(x) e^{-x^2} dx = \frac{1}{\sqrt{\pi}} \int_{-\infty}^{\infty} f(x) e^{-x^2} dx$

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fluorescein. Examples of inorganic dyes include luminescent metal complexes, such as those of Eu(III), Tb(III) and other lanthanide ions (atomic numbers 57-71). See W. Dew. Horrocks & M. Albin, *Progr. Inorg. Chem.* 1984, 31, pp. 1-104.

A particularly useful IEM is a physiologically compatible metal chelate compound consisting of one or more cyclic or acyclic organic chelating agents complexed to one or more metal ions. For optical imaging, the preferred metal ions include those with atomic numbers 13, 21-31, 39-42, 44-50, or 57-83. For MRI, the preferred metal ions include those with atomic numbers 21-29, 42, 44, or 57-83, and more preferably a paramagnetic form of a metal ion with atomic numbers 21-29, 42, 44, or 57-83. Where the IEM comprises a paramagnetic metal chelate, the preferred paramagnetic metal is selected from the group consisting of Gd(III), Fe(III), Mn(II and III), Cr(III), Cu(II), Dy(III), Tb(III and IV), Ho(III), Er(III), Pr(III) and Eu(II and III). The most preferred is Gd(III).

If the IEM is a metal chelate, it must not dissociate to any significant degree while the agent passes through the body, including the targeted tissue. Significant release of free metal ions, and in particular free paramagnetic metal ions, can result in toxicity, which would only be acceptable in pathological tissues.

In general, the degree of toxicity of a metal chelate is related to its degree of dissociation in vivo before excretion. Toxicity generally increases with the amount of free metal ion. For complexes in which kinetic lability is high, a high thermodynamic stability (a formation constant of at least  $10^{15} \text{ M}^{-1}$  and more preferably at least  $10^{20} \text{ M}^{-1}$ ) is desirable to minimize dissociation and its attendant toxicity. For complexes in which kinetic lability is comparatively lower, dissociation can be

minimized with a lower formation constant, i.e.,  $10^{10} \text{ M}^{-1}$  or higher.

Toxicity is also a function of the number of open coordination sites in the complex. In general, fewer water coordination sites lowers the tendency for the chelating agent to release the paramagnetic metal. Preferably, therefore, the complex contains two, one, or zero open coordination sites. The presence of more than two open sites in general will unacceptably increase toxicity by release of the metal ion in vivo.

In order to effectively enhance MRI images, the complex must be capable of enhancing the relaxation rates  $1/T_1$  (longitudinal, or spin-lattice) and/or  $1/T_2$  (transverse, or spin-spin) of water protons or other imaging or spectroscopic nuclei, including protons, P-31, C-13, Na-23, or F-19 on the IEM, other biomolecules, or injected biomarkers. Relaxivities  $R_1$  and  $R_2$  are defined as the ability to increase  $1/T_1$  or  $1/T_2$ , respectively, per mM of metal ion (i.e.,  $\text{mM}^{-1}\text{s}^{-1}$ ). For the most common form of clinical MRI, water proton MRI, relaxivity is optimal where the paramagnetic ion bound to the chelating ligand still has one or more open coordination sites for water exchange (R. B. Lauffer, Chemical Reviews, 87, pp. 901-927 (1987)). However, this must be balanced with the stability of the metal chelate (vide infra) which generally decreases with increasing numbers of open coordination sites. More preferably, therefore, the complex contains only one or two open coordination sites.

The type of chelating ligand can greatly affect the water exchange rate for a MRI agent. In particular, the water exchange rate can play a significant role in the tissue contrast generated in thermal ablation therapies. In general, a higher water exchange rate gives a higher  $R_1$  because of the greater number of water molecules interacting

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with the paramagnetic center; conversely, a lower exchange rate gives a lower  $R_1$ . Thus, a metal chelate complex that has a slow water exchange rate ( $k_{ex-298K} = 500-10,000$  ns) will generally show an increase in  $1/T_1$  ( $R_1$ ) as the temperature increases, reflecting the positive effects of increased thermal motion of water molecules and increased water exchange near the paramagnetic center;  $R_1$  then usually reaches a maximum contrast value at temperatures higher than physiological. At some temperature, the contrast will then drop off to minimal values, as the beneficial effect of increased water exchange is offset by the insufficient amount of time each water molecule spends near the paramagnetic center.

A metal chelate with a moderately fast water exchange rate ( $k_{ex}$ -298K 10-100 ns) will demonstrate a relatively flat dependence of  $1/T_1$  ( $R_1$ ) on temperature, which will then drop off at some higher temperature, again because of the insufficient amount of time each water molecule spends near the paramagnetic metal in such conditions.

A metal chelate with a very fast water exchange rate ( $k_{ex}$ -298K 0.1-10ns) at physiologic and higher temperatures will demonstrate a decreasing  $1/T_1$ , as the increased thermal motion of the water molecules further limits the time each water molecule spends near the paramagnetic center. However, such a chelate will demonstrate an increase in  $1/T_1$  at lower temperatures (i.e. cryogenic) due to the increased time each water molecule spends in the vicinity of the paramagnetic metal.

When the method of the present invention is used to monitor thermal ablation therapies, it is preferred that chelates of moderately fast water exchange be used as the IEM, in order to maximize the contrast between the initial native or viable tissue state ( $R_{1\text{initial}}$ ) and the denatured



or necrotic tissue state ( $R_1$ second). For those therapies using cryogenic techniques, it may be preferable to employ chelates of very fast water exchange rates, in order to take selective advantage of the increase in  $1/T_1$  ( $R_1$ ) as the temperature is lowered. In all methods of interventional therapy, it is preferred that the sensitivity of the  $R_1$  profile with respect to tissue state coincide precisely with the denaturation profile of the tissue or tissue component of interest.

In addition to increasing the  $1/T_1$  or  $1/T_2$  of tissue nuclei via dipole-dipole interactions, MRI agents can affect two other magnetic properties and thus be of use clinically:

1) an iron particle or metal chelate of high magnetic susceptibility, particularly chelates of Dy, Gd, or Ho, can alter the MRI signal intensity of tissue by creating microscopic magnetic susceptibility gradients (A. Villringer et al, Magn. Reson. Med. 6, pp. 164-174 (1988)). No open coordination sites on a chelate are required for this application.

2) an iron particle or metal chelate can also be used to shift the resonance frequency of water protons or other imaging or spectroscopic nuclei, including protons, P-31, C-13, Na-23, or F-19 on the injected agent or the tissue component to which it binds. Here, depending on the nucleus and strategy used, zero to three open coordination sites may be employed.

The organic chelating ligand should be physiologically compatible. The molecular size of the chelating ligand should be compatible with the size of the paramagnetic metal. Thus Gd(III), which has a crystal ionic radius of 0.938A, requires a larger chelating ligand than iron (III), which has a crystal ionic radius of 0.64A.

$\text{Gd}^{3+}$

Chemical structure of the  $\text{Gd}^{3+}$  complex with a 12-membered macrocyclic ligand. The ligand is a 12-membered ring with four nitrogen atoms. Each nitrogen atom is bonded to a carboxylate group ( $-\text{CO}_2^-$ ). The  $\text{Gd}^{3+}$  ion is coordinated by the four nitrogen atoms of the macrocycle.

Chemical structure of the gadolinium complex of the polyaminocarboxylic acid ligand. The ligand consists of a central chain of three nitrogen atoms connected by methylene groups. Each nitrogen is substituted with a carboxylate group ( $\text{CO}_2^-$ ) and a 2-amino-2-methylpropanoate group ( $\text{CH}_2\text{CO}_2\text{N}(\text{CH}_3)_2$ ). The central nitrogen is also coordinated to a gadolinium ion ( $\text{Gd}^{3+}$ ).

## 2. State-Dependent Tissue Binding Moiety (SDTBM)

The second domain of the contrast agents used in this invention is a state-dependent tissue binding moiety (SDTBM) which provides the targeting functionality to the agent. The SDTBM can be highly variable, depending on the application of interest. Thus, the specific structure of the SDTBM will depend on the specific tissue or tissue component to be bound. Generally, however, the SDTBM must furnish the contrast agent with a state-dependent change in binding affinity for the targeted tissue or tissue component. This state-dependent change in binding affinity



the SDTBM to bind with higher affinity to such native states than to the corresponding denatured states. This difference in binding affinity between the native and denatured states leads to a detectable change in the signal characteristics of the agent.

A quantitative measurement of the ability of a contrast agent to relax water protons, and consequently affect the MRI image, is provided by its relaxivity. As described earlier, relaxivity is the dependence of water proton signal intensity upon the concentration of paramagnetic metal ion in solution. Relaxivity is defined as the induced  $T_1$  or  $T_2$  relaxation per unit time ( $R_1$  or  $R_2$  in units of  $\text{mM}^{-1} \text{sec}^{-1}$ ) observed for a contrast agent, where the concentration of the agent is expressed in millimolar (mM).

The physical properties of a gadolinium complex affect the relaxivity of a contrast agent. The number of water molecules bound to the gadolinium complex, the rate of exchange of the water molecule with bulk solution, the relaxation time of the seven unpaired electrons, and the rotational tumbling time (known as the rotational correlation time) of the contrast agent in solution all contribute to the overall observed relaxivity. Alteration in these physical properties can dramatically alter the relaxivity. The effect of water exchange rate on relaxivity has been discussed earlier. In addition, the binding of small, relatively low molecular-weight gadolinium chelates to large macromolecules slows the rotation tumbling time and increases the relaxation enhancement by factors of 3 to 10. Binding of the contrast agent to the protein causes the magnetic fluctuations between the paramagnetic ion and the water protons to occur on the same time scale as the Larmor frequency, generating the most efficient longitudinal ( $T_1$ ) relaxation possible and the highest possible relaxivity.

Thus state-dependent binding of MRI contrast agents to large macromolecules, such as proteins, is an efficient way to increase the MRI signal (and contrast) in one state over the other. Image contrast is generated between areas which have different levels of binding to the contrast agent. In a preferred aspect of the invention, image contrast is generated between areas of high binding affinity (the native state) and low binding affinity (the denatured state).

To generate contrast between tissues or tissue components of different state, it is desired to have the contrast agent binding affinity change by at least 20% or more when the tissue changes state. For example, if the agent was 90% bound (i.e., 10% free) to the viable state of a target tissue or tissue component (i.e. HSA), the agent should be 72% bound or less under the same conditions to the nonviable (e.g., denatured) state. Greater contrast will be generated if the difference in binding affinity is higher. It is desirable that the binding affinity of the contrast agent for the second tissue state (that resulting from or during interventional therapy) should be 80% or less of the binding affinity for the first tissue state as compared to the binding affinity in the second state, preferably 50% or less, more preferably 30% or less, even more preferably 20% or less, and most preferably 10% or less.

In the case where the IEM is an appropriate chromophore for use in optical imaging, the invention requires that there be a measurable difference between the optical properties of the non-tissue bound drug and the tissue-bound contrast agent. For example, the maximal absorbance of indocyanine green is shifted from 770-780 nm to 790-805 nm upon binding in plasma or blood. This state-dependent binding can be used to detect tissue denaturation by monitoring the shift in absorbance of the dye as the tissue is denatured and the protein no longer binds. Those

of skill in the art will appreciate that the optical agents useful in this invention will in general tend to provide higher sensitivity to tissue state. Therefore, to generate sufficient contrast, the optical agents may not require as large a binding affinity difference or as large a signal difference between the two tissue states as the MR agents of the present invention.

The state-dependent binding must also result in a characteristic signal change of the contrast agent. In MRI, this state-dependent signal change can be manifested as a change in the induced relaxation rates ( $1/T_1$  or  $1/T_2$ ) of water protons, or relaxivities  $R_1$  and  $R_2$ . In a preferred aspect of the present invention, the relaxivity of the agent in the second tissue state ( $R_{1\text{second}}$ ) is desirably 80% or less of the relaxivity ( $R_{1\text{initial}}$ ) of the agent in the initial tissue state. Preferably  $R_{1\text{second}}$  is 50% or less of the  $R_{1\text{initial}}$ , more preferably 20% or less, and even more preferably 10% or less.

It is also preferred that after the interventional therapy is complete and the targeted tissue is returned to physiological conditions (e.g., in the case of thermal denaturation, after the temperature is returned to physiological temperature), the  $R_1$  relaxivity of the agent is still lower than the relaxivity of the agent in the initial tissue state ( $R_{1\text{initial}}$ ), preferably 80% or less of the  $R_{1\text{initial}}$ , more preferably 50% or less of the  $R_{1\text{initial}}$ , even more preferably 20% or less, and most preferably 10% or less. It is also desirable that the  $R_1$  relaxivity of the contrast agent, after the interventional therapy is complete and the targeted tissue is returned to physiological conditions, be maintained at the relaxivity of the agent measured immediately after the interventional therapy is complete.

As previously indicated, the specific structure of the SDTBM will depend on the specific tissue or tissue component to be bound. Accordingly, it is necessary to first determine which tissue or tissue component is to be targeted.

A number of possible binding sites are contemplated. Such binding sites include nucleic acids, glycosaminoglycans (formerly known as acid mucopolysaccharides), calcified tissue, bone, fat, synovial fluid, cell membranes, proteins, lipoproteins, enzymes, proteoglycans, amyloids and ceroids. The preferred binding sites are proteins, with serum and structural/connective proteins being more preferred.

Where the target is a protein, suitable proteins include human serum albumin (HSA, 0.7 mM in plasma; lower concentrations in interstitial space); fatty acid binding protein (FABP, also known as Z-protein or protein A, roughly 0.1 mM in the primary cells of the liver, kidney, heart and other tissues); glutathione-S-transferase (GST, also known as ligandin; roughly 0.1 mM in the primary cells of the liver, kidney, heart and other tissues); alpha 1-acid glycoprotein (AAG, MW 41000, 0.55g - 1.4g/L), as well as lipoproteins (for example, those concentrated in atherosclerotic plaque). Other examples include the structural proteins of the extracellular matrix (collagens, laminin, elastin, fibronectin, entactin, vitronectin), amyloid (including the beta-2 amyloid protein (A4) of Alzheimer's disease), ceroid (or lipofuscin), and glycoproteins (for example, osteonectin, tenascin, and thrombospondin).

A preferred protein target for positively charged contrast agents or contrast agents containing basic SDTBMs would be alpha 1-acid glycoprotein (AAG). The plasma levels of this positive acute phase protein varies significantly

with disease state. For example, the concentrations of AAG increase two to four fold following inflammatory stimuli and plasma levels of AAG have been suggested as a prognostic aid for glioma, metastatic breast and other carcinoma, neonatal infection, and chronic pain. Elevated levels have been noted in atherosclerosis, Chron's disease, myocardial infarction, nephritis, and bacterial, viral, and post-operative infections. The highly soluble AAG has a single polypeptide chain of 183 amino acids and is characterized by several unusual properties, including a high carbohydrate and sialic acid content (45% and 12%, respectively) and a low isoelectric point of pH 2.7. Alpha 1-acid glycoprotein has been implicated in binding of numerous basic drugs, including propranolol ( $K_a = 11.3 \times 10^5$ ), imipramine ( $K_a = 2.4 \times 10^5$ ), and chlorpromazine ( $K_a = 35.4 \times 10^5$ ). The percentage of free lignocaine has been correlated with the concentration of AAG in patients ( $0.4$  to  $3 \text{ gl}^{-1}$ ), implying that selective binding to AAG over other proteins (e.g., HSA) in plasma could be achieved using rational drug design methods.

Ligands for HSA, FABP, and GST are more preferred SDTBMs since these are negatively charged molecules or tend to be neutral with partial negatively charged groups (e.g., an ester, amide, or ketone carbonyl oxygen); such compounds are, in general, thought to be less toxic than positively charged molecules. Of these three proteins, HSA may be most preferred in some cases, since ligands for FABP and GST would require some intracellular uptake before binding. Generally, intracellular uptake is avoided for contrast agents (except in the liver) to minimize toxicity. HSA is present in substantial quantities in many extracellular fluid environments including plasma, the interstitial space of normal and cancerous tissues, synovial fluid, cerebral spinal fluid, and inflammatory or abscess fluid. In many





octanol-buffer) partition coefficient (log P) for the TBM itself using the Hansch 1 constant for substituents. See A. Leo and C. Hansch, "Partition Coefficients and their Uses," Chemical Reviews, 71, pp.E525-616 (1971); K. C. Chu, "The Quantitative Analysis of Structure-Activity Relationships," Burger's Medicinal Chemistry, Part 1, pp. 393-418, (4th ed. 1980). Binding affinity will increase with increasing log P contributions. For example, for substituents on aliphatic groups, the following 1 constants can be used:

| <u>Group</u>    | <u>1-aliphatic</u> |
|-----------------|--------------------|
| CH <sub>3</sub> | 0.50               |
| Phenyl          | 2.15               |

For substituents on aryl groups, the following constants can be used:

| <u>Group</u>                    | <u>1-aliphatic</u> |
|---------------------------------|--------------------|
| CH <sub>3</sub>                 | 0.56               |
| CH <sub>2</sub> CH <sub>3</sub> | 1.02               |
| Phenyl                          | 1.96               |

Thus, the log P contribution for a p-methylbenzyl group attached to an IEM would be calculated as follows (using the value of the 1-aliphatic for CH<sub>3</sub> as an estimate for the -CH<sub>2</sub>- group):

$$\log P \text{ contribution} = 0.50 + 2.15 + 0.56 = 3.2$$

In binding to HSA, a minimum log P contribution of 2 (equivalent to 4 CH<sub>3</sub> groups or one phenyl ring) is required to achieve significant binding. More preferred is a log P contribution of 3. Even more preferred is a log P contribution of 4.





less of the  $R_1$  initial, more preferably 20% or less, and most preferably 10% or less.

This requires measuring the relaxivity of the free chelate ( $R_1$ -free) as well as the relaxivity ( $R_1$ -observed) and per cent binding of the agent in 4.5% HSA at its two physiologic states. In a preferred aspect of the invention,  $R_1$ -free corresponds to  $R_1$  observed in the denatured state. The  $R_1$ -observed is a mole fraction weighted average of  $R_1$ -free and  $R_1$ -bound:

$$R_1\text{-observed} = (\text{fraction-free} * R_1\text{-free}) + (\text{fraction-bound} * R_1\text{-bound})$$

Thus:

$$R_1\text{-bound} = \frac{[R_1\text{-observed} - (\text{fraction-free} * R_1\text{-free})]}{\text{fraction-bound}}$$

#### State-Dependent Binding To HSA

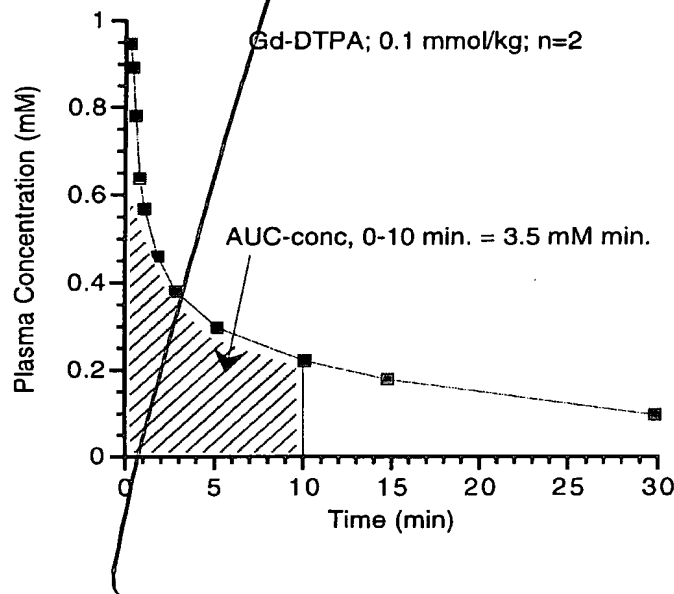
As indicated above, the preferred targeted protein for the contrast agents to be used in this invention is HSA. For such an application, it is desirable that the contrast agent exhibit enhanced blood half-life to increase the extent to which the agent remains in the blood (i.e., bound to HSA) and thus, available throughout the course of the interventional therapy. Extended blood half-life may be achieved by including a linking group (L) which functions as a blood half-life extending moiety ("BHEM") to reduce the rate of hepatocyte uptake of the contrast agent. See U.S. Patent Application Ser. No. 08/382,317, filed February 1, 1995, which is incorporated by reference. The BHEMs are extremely hydrophilic groups which can hydrogen-bond with water. The presence on a contrast agent of the hydrophilic BHEM reduces the hepatocyte uptake of the agent.

The incorporation into a contrast agent of this invention of a BHEM results in prolonged blood retention of the agent. Blood retention is preferably measured by calculating, in a rat plasma pharmacokinetic experiment, the area under the plasma concentration versus time curve ("Area Under the Curve" or "AUC-conc.") for a specific length of time (e.g., 0-10 minutes, 0-30 min., 0-60 min., 0-120 min., or 0-infinity). Blood retention (as measured by AUC-conc) can be evaluated experimentally by administration of a

contrast agent to rats, rabbits, or higher mammals. It has been observed that blood half-life extension is greater in rabbits and higher mammals than in rats. In this application, blood half-life data, as measured by AUC-conc., represents experimentation in rats. The error associated with this data is approximately +/- 10%.

The reason that a half-life measurement itself is not used is that the mathematical definition of this quantity is often not clear and the resulting estimates are variable depending on the pharmacokinetic model used and the length of time the blood samples were obtained.

For example, the average plasma concentrations observed after tail vein injection of 0.1 mmol/kg of Gd<sup>153</sup>-labeled Gd-DTPA in two rats is shown below. Using the Macintosh program KaleidaGraph, this AUC-conc. from 0 to 10 minutes was calculated as 3.5 mM min.



The contrast agents of this invention, useful in targeting serum proteins such as HSA, exhibit an AUC-conc. increase of at least 20% when the BHEM is added to the IEM

Since the structure and physical characteristics of the entire contrast agent molecule will govern its binding in plasma, it is important to select IEMs and BHEMs that are compatible with the desired binding. For example, to achieve binding to the positively charged binding sites on HSA, it is preferred to have IEMs and BHEMs of net neutral or net negative charge to reduce the possibility of repulsion and perhaps even increase binding affinity. For binding to alpha acid glycoprotein, at least some portion of the contrast agent should be positively charged. For binding to globulins, at least some portion of the contrast agent should be steroidal in nature. For binding to lipoproteins, at least some portion of the contrast agent should be lipophilic or fatty acid-like.

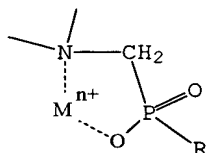
It is contemplated that the BHEM may be arranged in a variety of positions with respect to the IEM and SDTBM. However, the position of the moieties may not be such that one moiety interferes with the intended function of the other. For example, in an HSA-binding contrast agent the placement of the BHEM should not block the ability of the STDBM to bind the agent to HSA. Since the major binding sites in HSA are sock-like (X. M. He et al., Nature, 358, pp. 209-215 (1992); D. C. Carter, Adv. Protein Chem., 45, pp. 153-203 (1994)), with hydrophobic interiors (especially



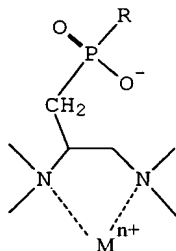
Another positional requirement is that the BHEM's negatively charged atoms cannot be partially or fully neutralized by covalent or coordinate covalent bonding to the IEM; this ensures that in aqueous systems the very hydrophilic atoms of the BHEM will be highly solvated. For example, when the IEM is a metal chelate, it is important to position the negatively charged atoms of the BHEM so that they cannot become neutralized by the positively charged metal ion ( $M^{n+}$ ) of the IEM through coordinate covalent bonding via the formation of 5- or 6-membered chelate rings, the most stable ring sizes. Since 5-membered chelate rings are the most stable for the metal ions of interest for IEMs (such as gadolinium), it is most important to prevent their formation. Thus, as shown in the drawing below, a phosphinate ( $-PO_2^-$ ) or phosphonate ( $-PO_3^-$ ) BHEM cannot be attached to the nitrogen atom of an aminocarboxylate chelating agent via a  $-CH_2-$  linker since this will form a very stable 5-membered chelate ring. Similarly, a phosphodiester ( $-OPO_3^-$ ) BHEM should not be attached to the nitrogen atom of an aminocarboxylate chelating agent via a  $-CH_2-$  linker since this could form a 6-membered chelate ring.

However, both of these BHEMs can be attached to other positions, such as the ethylene backbone of the ligand. In some cases, as shown, it may be preferred to increase the length of the linker group to make certain that 5- or 6-membered rings cannot form.

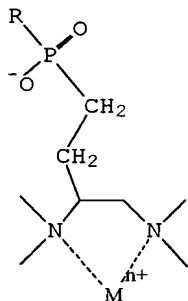
Phosphinate BHEM



Strongly disfavored  
(5-membered chelate ring,  
charge neutralized)

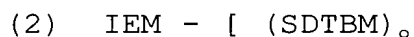
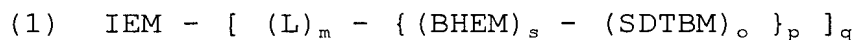


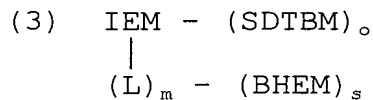
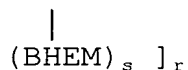
Disfavored  
(6-membered chelate ring,  
charge neutralized)



More preferred  
(no possibility of 5- or  
6-membered chelate rings or  
charge neutralization)

It is contemplated that the moieties of this invention can be positioned in the contrast agent so that the following structures may result:



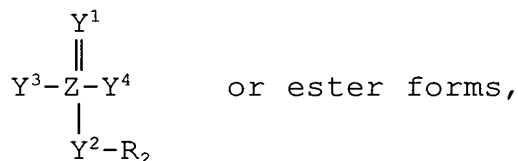


wherein m can be equal to 0-4,

s, o, and p can be the same or different and equal to 1-4,

and r and q are at least one.

If the moieties of this invention are positioned in the contrast agent as in structure (1) above, the BHEM is preferably sulfone, urea, thio-urea, amine, sulfonamide, carbamate, peptide, ester, carbonate, acetals and more preferably



where Z = P, W, Mo, or S

$\text{Y}^1, \text{Y}^2 = \text{O or S}$

$\text{Y}^3, \text{Y}^4 = \text{O, S or not present}$

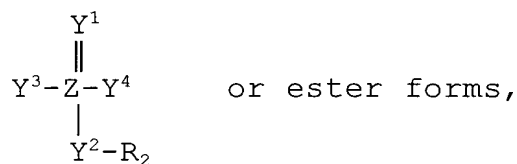
$\text{R}_2 = \text{H, C}_{1-6} \text{ alkyl or not present.}$

Most preferably, the BHEM is a phosphate group.

If the moieties of this invention are positioned in the contrast agent as in structure (2) above, the BHEM is

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preferably sulfone, urea, thio-urea, amine, sulfonamide, carbamate, peptide, ester, carbonate, acetals and more preferably the BHEM has the following formula:



where Z = P, W, or Mo

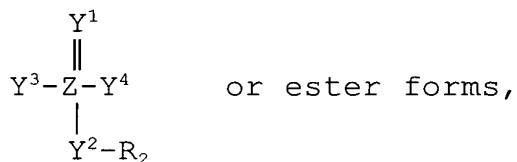
$Y^1, Y^2 = O \text{ or } S$

$Y^3, Y^4 = O, S \text{ or not present}$

$R_2 = H, C_{1-6} \text{ alkyl or not present.}$

Most preferably, BHEM is a phosphate group.

If the moieties of this invention are positioned in the contrast agent as in structure (3) above, the BHEM is preferably  $SO_3^-$  or ester forms, sulfone, urea, thio-urea, amine, sulfonamide, carbamate, peptide, ester, carbonate, acetal and more preferably



where Z = P, W, Mo, or S

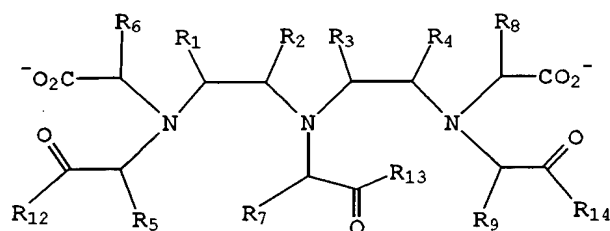
$Y^1, Y^2 = O \text{ or } S$

$Y^3, Y^4 = O, S \text{ or not present.}$

$R_2 = H, C_{1-6} \text{ alkyl or not present.}$

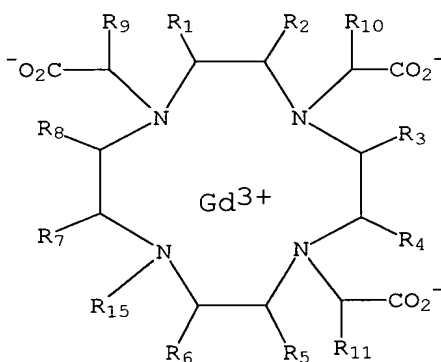
Most preferably, the BHEM is a phosphate group.

It is contemplated that if the moieties of this invention are positioned in the contrast agent as in structure (3) above, preferred contrast agents have the formulas:



Gd<sup>3+</sup>

or



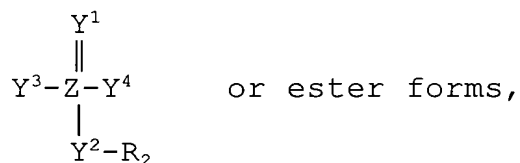
where  $R_1, R_2, R_3, R_4, R_5, R_6, R_7, R_8, R_9, R_{10}, R_{11}$  and  $R_{16}$  can be the same or different and selected from the group consisting of H, SDTBM, BHEM and  $C_{1-6}$  alkyl, provided that at least one of these Rs is SDTBM and at least another is BHEM,

$R_{12}, R_{13}$  and  $R_{14}$  can be the same or different and selected from the group consisting of  $O^-$  and  $N(H)R_{17}$ ,

$R_{15} = H, CH_2CH(OH)CH_3$ , hydroxy alkyl or  $CH(R_{16})COR_{12}$  and

$R_{17} = H$  or  $C_{1-6}$  alkyl.

For contrast agents comprising the formulas shown above, the BHEM is preferably sulfone, ether, urea, thio-urea, amine, amide, sulfonamide, carbamate, peptide, ester, carbonate, acetal and more preferably  $COO^-$  or ester forms,  $SO_3^-$  or ester forms and



where Z = P, W, Mo, or S

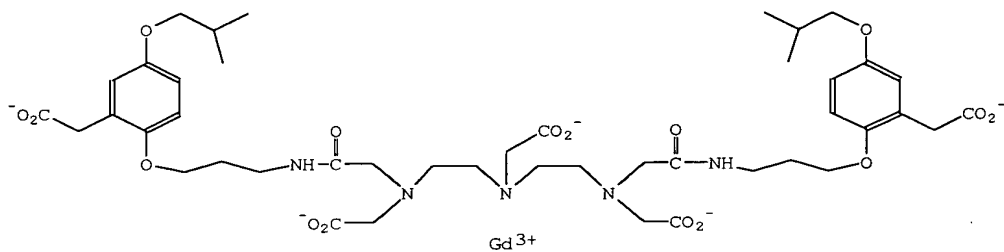
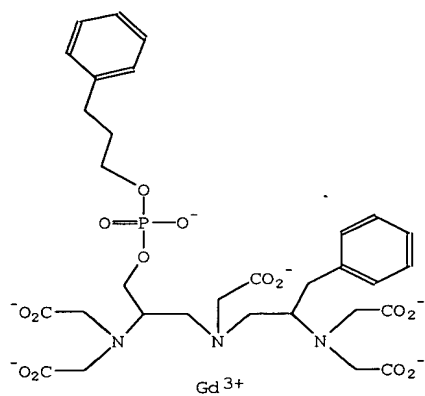
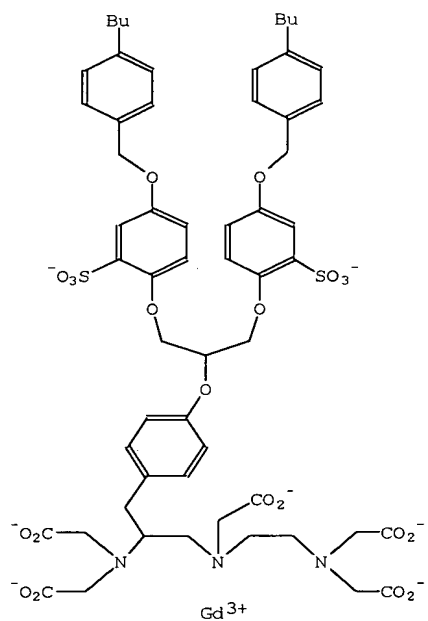
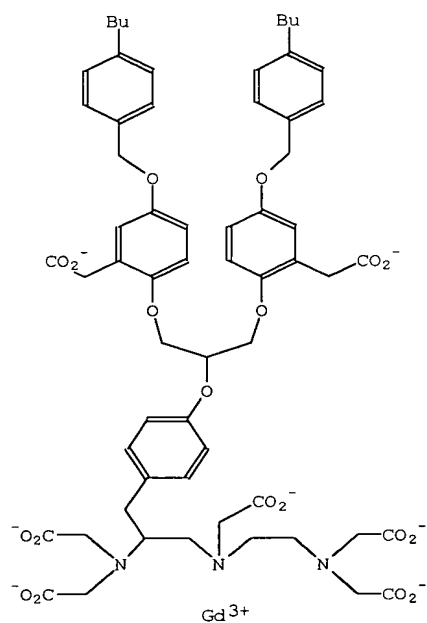
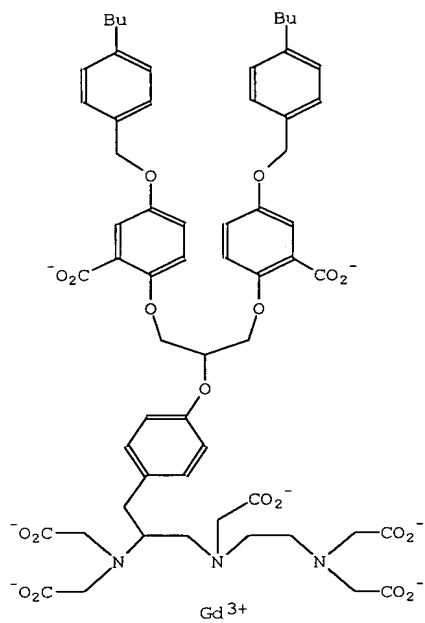
$\text{Y}^1, \text{Y}^2 = \text{O or S}$

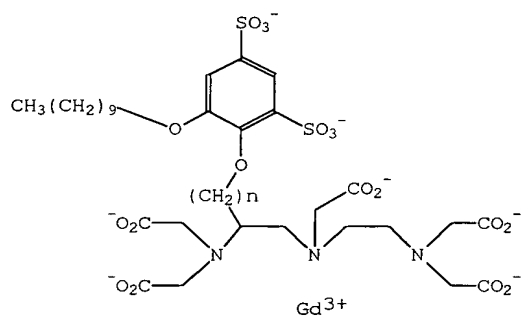
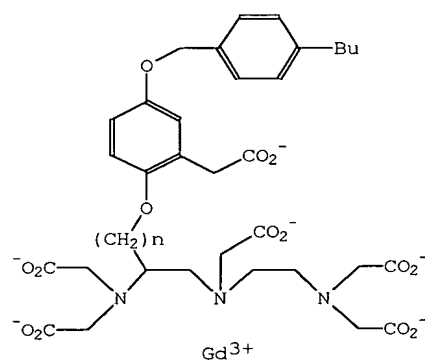
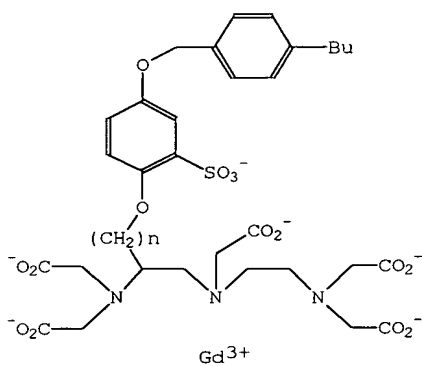
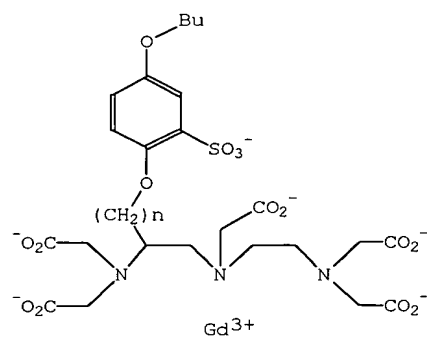
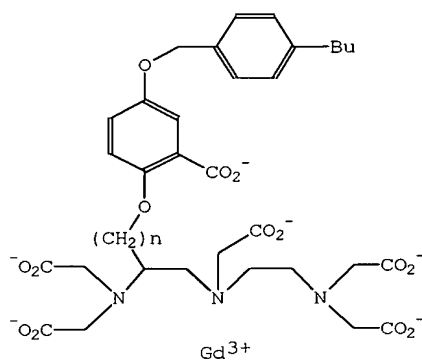
$\text{Y}^3, \text{Y}^4 = \text{O, S or not present.}$

$\text{R}_2 = \text{H, C}_{1-6} \text{ alkyl or not present.}$

In the case of an HSA-binding contrast agent, the BHEM may be placed in between the IEM and the SDTBM as shown above in structure (1) or on the IEM away from the SDTBM as shown above in structure (3). In this manner the full binding potential of the hydrophobic SDTBM group can be expressed without interference from the hydrophilic BHEM group.

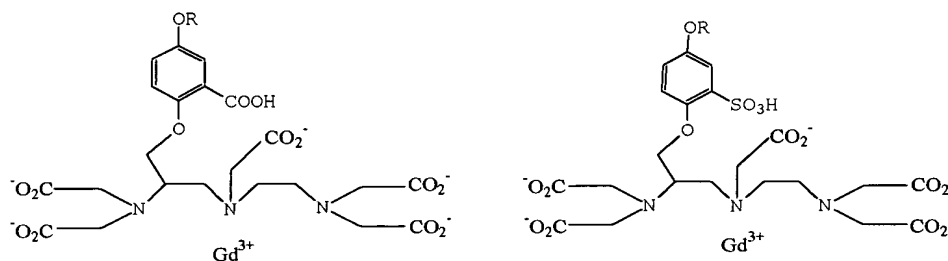
Contrast agents useful in the present invention that exhibit state-dependent binding to HSA are set forth in U.S. patent application Serial No. 08/382,317, filed February 1, 1995. For example, the following agents are useful:





wherein n can be equal to 1-4.





wherein R comprises an aliphatic group and/or at least one aryl ring, or comprises a peptide containing hydrophobic amino acid residues and/or substituents with or without hydrophobic or hydrophilic termination groups.

The preferred contrast agents useful in this invention are:

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The more preferred contrast agents with state-dependent binding to HSA are MS-317, MS-322, MS-325 and MS-328. The most preferred is MS-325.

## Use of the Contrast Agents

The agents used in this invention are defined to include pharmaceutically acceptable derivatives thereof. A pharmaceutically acceptable derivative means any pharmaceutically acceptable salt, ester, salt of an ester, or other derivative of a compound of this invention which, upon administration to a recipient, is capable of providing (directly or indirectly) a compound of this invention or an inhibitorily active metabolite or residue thereof. Particularly favored derivatives are those that increase the bioavailability of the compounds of this invention when such compounds are administered to a mammal (e.g., by allowing an orally administered compound to be more readily absorbed into the blood) or which enhance delivery of the parent compound to a biological compartment (e.g., the brain or lymphatic system).

It is also contemplated that the agents used in this invention may comprise a pharmaceutically acceptable salt. Pharmaceutically acceptable salts of this invention include those derived from inorganic or organic acids and bases. Included among such acid salts are the following: acetate, adipate, alginate, aspartate, benzoate, benzenesulfonate, bisulfate, butyrate, citrate, camphorate, camphorsulfonate, cyclopentanepropionate, digluconate, dodecylsulfate, ethanesulfonate, fumarate, glucoheptanoate, glycerophosphate, hemisulfate, heptanoate, hexanoate, hydrochloride, hydrobromide, hydroiodide, 2-hydroxyethanesulfonate, lactate, maleate, methanesulfonate, 2-naphthalenesulfonate, nicotinate, oxalate, pamoate, pectinate, persulfate,



polyethylene glycol, sodium carboxymethylcellulose, polyacrylates, waxes, polyethylene-polyoxypropylene-block polymers, polyethylene glycol and wool fat.

Since the contrast agents of this invention may bind to plasma proteins, in some cases depending on the dose and rate of injection, the binding sites on plasma proteins may become saturated. This will lead to decreased binding of the agent and could compromise half-life or tolerability. Thus, it may be desirable to inject the agent pre-bound to a sterile albumin or plasma replacement solution. Alternatively, an apparatus/syringe can be used that

contains the contrast agent and mixes it with blood drawn up into the syringe; this is then re-injected into the patient.

The compounds and pharmaceutical compositions of the present invention may be administered orally, parenterally, by inhalation spray, topically, rectally, nasally, buccally, vaginally or via an implanted reservoir in dosage formulations containing conventional non-toxic pharmaceutically-acceptable carriers, adjuvants and vehicles. The term "parenteral" as used herein includes subcutaneous, intravenous, intramuscular, intra-articular, intra-synovial, intrasternal, intrathecal, intrahepatic, intralesional and intracranial injection or infusion techniques.

When administered orally, the pharmaceutical compositions of this invention may be administered in any orally acceptable dosage form including, but not limited to, capsules, tablets, aqueous suspensions or solutions. In the case of tablets for oral use, carriers which are commonly used include lactose and corn starch. Lubricating agents, such as magnesium stearate, are also typically added. For oral administration in a capsule form, useful diluents include lactose and dried corn starch. When aqueous suspensions are required for oral use, the active ingredient is combined with emulsifying and suspending agents. If desired, certain sweetening, flavoring or coloring agents may also be added.

Alternatively, when administered in the form of suppositories for rectal administration, the pharmaceutical compositions of this invention may be prepared by mixing the agent with a suitable non-irritating excipient which is solid at room temperature but liquid at rectal temperature and therefore will melt in the rectum to release the drug. Such materials include cocoa butter, beeswax and polyethylene glycols.

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As noted before, the pharmaceutical compositions of this invention may also be administered topically, especially when the target of treatment includes areas or organs readily accessible by topical application, including the eye, the skin, or the lower intestinal tract. Suitable topical formulations are readily prepared for each of these areas or organs.

Topical application for the lower intestinal tract can be effected in a rectal suppository formulation (see above) or in a suitable enema formulation. Topically-transdermal patches may also be used.

For topical applications, the pharmaceutical compositions may be formulated in a suitable ointment containing the active component suspended or dissolved in one or more carriers. Carriers for topical administration of the compounds of this invention include, but are not limited to, mineral oil, liquid petrolatum, white petrolatum, propylene glycol, polyoxyethylene, polyoxypropylene compound, emulsifying wax and water. Alternatively, the pharmaceutical compositions can be formulated in a suitable lotion or cream containing the active components suspended or dissolved in one or more pharmaceutically acceptable carriers. Suitable carriers include, but are not limited to, mineral oil, sorbitan monostearate, polysorbate 60, cetyl esters wax, cetearyl alcohol, 2-octyldodecanol, benzyl alcohol and water.

For ophthalmic use, the pharmaceutical compositions may be formulated as micronized suspensions in isotonic, pH adjusted sterile saline, or, preferably, as solutions in isotonic, pH adjusted sterile saline, either with or without a preservative such as benzylalkonium chloride. Alternatively, for ophthalmic uses, the pharmaceutical compositions may be formulated in an ointment such as petrolatum.

For administration by nasal aerosol or inhalation, the pharmaceutical compositions of this invention are prepared according to techniques well-known in the art of pharmaceutical formulation and may be prepared as solutions in saline, employing benzyl alcohol or other suitable preservatives, absorption promoters to enhance bioavailability, fluorocarbons, and/or other conventional solubilizing or dispersing agents.

Dosage depends on the sensitivity of the diagnostic imaging instrumentation, as well as the composition of the contrast agent. For example, for MRI imaging, a contrast agent containing a highly paramagnetic substance, e.g., gadolinium (III), generally requires a lower dosage than a contrast agent containing a paramagnetic substance with a lower magnetic moment, e.g., iron (III). Preferably, dosage will be in the range of about 0.001 to 1 mmol/kg body weight per day of the active metal-ligand complex. More preferably, dosage will be in the range of about 0.005 and about 0.05 mmol/kg body weight per day.

In the case where optical imaging is used to monitor the interventional therapy, the doses of the agent will be approximately equal to that in MRI (0.001-10 mmol/kg). Also, as with MRI contrast agents, the administration of optical agents is well known in the art.

It should be understood, however, that a specific dosage regimen for any particular patient will also depend upon a variety of factors, including the age, body weight, general health, sex, diet, time of administration, rate of excretion, drug combination, and the judgment of the treating physician.

Following administration of the appropriate dosage of the contrast agent, the patient is then subjected to either MRI or optical imaging (ultraviolet light, visible light or infrared light imaging). The appropriate settings





### Examples

The following is a synthetic scheme for the preferred contrast agents useful in the method of invention, and in particular for that of MS-325. See United States patent application Ser. No. 08/833,745, filed April 11, 1997 and incorporated herein by reference. Another useful, although not as preferred, synthetic scheme for these contrast agents is described in United States patent application Ser. No. 08/382,317, filed February 1, 1995 and incorporated herein by reference.

First, an alcohol ROH is reacted with  $\text{PCl}_3$ , preferably at a molar ratio of 1:1, to form a dichlorophosphine reaction product (I):

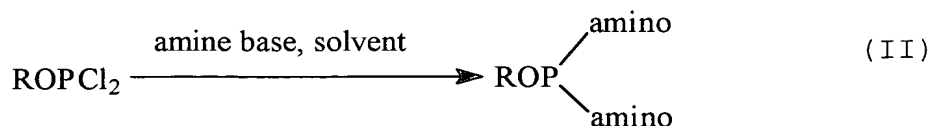


The R group may be a linear, branched, or cyclic aliphatic, aryl, heterocyclic, peptidic, peptoid, deoxyribo- or ribonucleotidic or nucleosidic, or cyclic or acyclic organic chelating agent group, which may optionally be substituted with one or more nitrogen, oxygen, sulfur, halogen, aliphatic, amide, ester, sulfonamide, aryl, acyl, sulfonate, phosphate, hydroxyl, or organometallic substituents.

This reaction takes place in the presence of an ethereal or hydrocarbon solvent and is carried out at a temperature of from about  $-50^\circ\text{C}$  to about  $15^\circ\text{C}$ , preferably from about  $-10^\circ\text{C}$  to about  $-5^\circ\text{C}$ , for a period of from about 30 minutes to about 3 hours, preferably from about 1 to about 1.5 hours. The solvent may be any ethereal or hydrocarbon solvent and preferably, may be selected from the group consisting of heptanes, methyl-t-butyl ethers, dioxanes, tetrahydrofurans, diethyl ethers, and ethylene

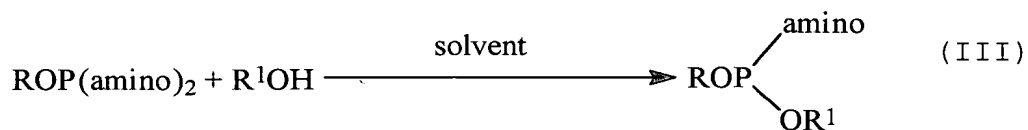
glycol dialkyl ethers. More preferably, the solvent is tetrahydrof

The dichlorophosphine (I) is then reacted with from about 5 to about 6 equivalents of an amine base to form a bis(amino)phosphino reaction product (II):



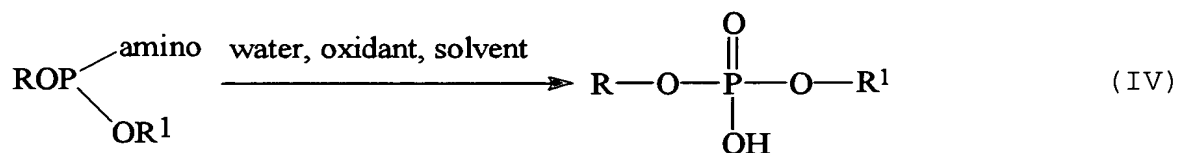
This reaction also takes place in the presence of an ethereal or hydrocarbon solvent, as described above, and is carried out at a temperature of from about -50°C to about 15°C, preferably from about -10°C to about -5°C, for a period of from about 30 minutes to about 3 hours, preferably from about 15 to about 30 minutes. The base used to form reaction product (II) may be any amine base, preferably a base having a pKa value of from about 5 to about 11, and more preferably selected from the group consisting of imidazole, 2,4-dimethylimidazole, 1H-tetrazole, dialkylamines (methyl, ethyl, butyl), pyridine, piperazine, piperidine, pyrrole, 1H-1, 2, 3-triazole, and 1,2,4-triazole. In a more preferred embodiment, the base is imidazole.

The bis(amino)phosphino compound (II) is then reacted with from about 0.75 to about 1.0 equivalents of a second alcohol R<sup>1</sup>OH, where R<sup>1</sup> may be any of the substituents defined above for the R group, to form an (amino)phosphino reaction product (III):



This reaction takes place in the presence of an ethereal or hydrocarbon solvent and carried out at a temperature of from about -50°C to about 15°C, preferably from about -10°C to about -5°C, for a period of from about 30 minutes to about 3 hours, preferably from about 1.0 to about 1.5 hours. The solvent may be any ethereal or hydrocarbon solvent and preferably may be selected from the group consisting of heptanes, methyl-t-butyl ethers, dioxanes, tetrahydrofurans, 1,3-dioxolanes, diglymes, diethyl ethers, dialkyl ethers, and ethylene glycol dialkyl ethers. More preferably, the solvent is tetrahydrofuran.

Finally, the (amino)phosphino compound (III) is reacted with about one equivalent of acidic water, preferably having a pH of about 2.5 to about 5, and about 1 or more equivalents of an oxidant to form the desired phosphodiester compound (IV):



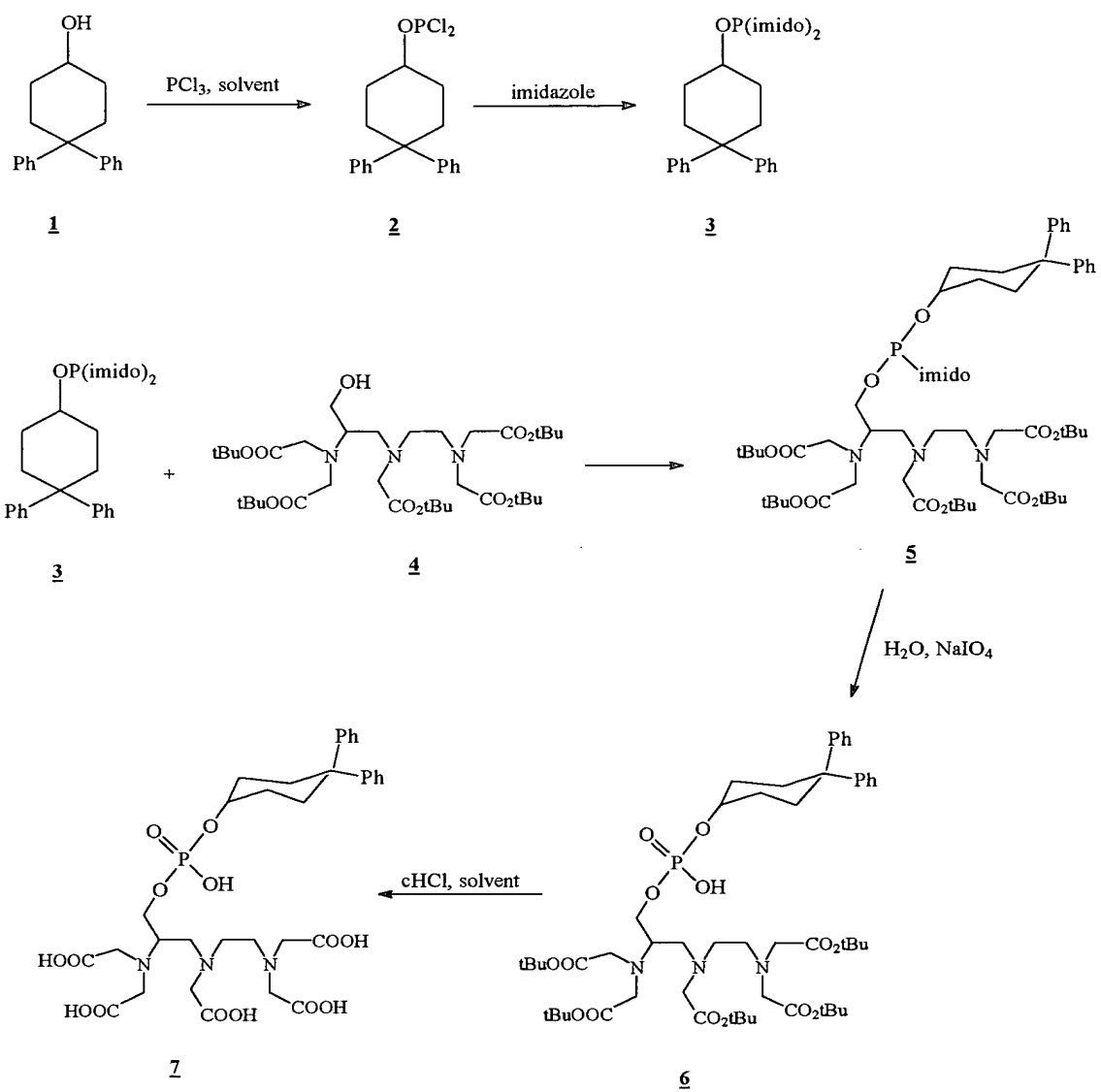
The oxidant may be any peroxide type oxidant and preferably selected from the group consisting of periodates. More preferably, the oxidant is sodium periodate.

The above hydrolysis and oxidation is carried out in a solvent mixture at a temperature of from about -15°C to about 25°C, preferably from about 0°C to about 2°C, for a period of from about 10 to about 24 hours, preferably from about 10 to about 15 hours. The solvent mixture comprises any combination of solvents selected from the group consisting of ethereal or hydrocarbon solvents. Preferably,

the solvent mixture comprises tetrahydrofuran, heptane and toluene in the volume ratio of 10:10:1.

Preparation of [(4,4-diphenylcyclohexyl) phosphooxymethyl] diethylene triaminepenta-acetic acid

Scheme I



In a single reaction vessel that contained a solution of phosphorous trichloride (13.2 mL, 0.151 mol) in tetrahydrofuran (202 ml) was added a solution of 4,4-diphenyl-cyclohexanol (1) (38.34 g, 0.152 mol) in tetrahydrofuran (243 ml) while stirring and maintaining an internal temperature of -6.2°C to -5.3°C for 1.5 hours. The mixture was then stirred for an additional 34 minutes yielding a dichlorophosphine reaction product (2), having a  $^{31}\text{P}$  NMR chemical shift of 174.28 ppm.

To this solution, imidazole (51.34 g, 0.753 mol) in tetrahydrofuran (243 ml) was added while stirring and maintaining an internal temperature of -7.8°C to -3.6°C for 37 minutes. The resulting mixture was then stirred for an additional 20 minutes yielding a solution of a bis(amino)phosphino reaction product (3) having a  $^{31}\text{P}$  NMR chemical shift of 106.36 ppm.

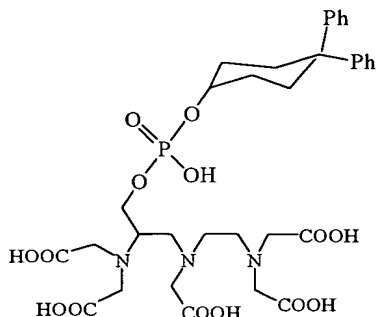
To this mixture was added a solution consisting of 2-(R)-hydroxymethyldiethylenetriamine pentaacetic acid, penta-*t*-butyl ester (4) (160.0 g, 0.128 mol, purity: 56.32% by weight) in heptane (114 ml) while stirring and maintaining an internal temperature of -6.8°C to -4.8°C for 1 hour and 6 minutes. This mixture was then stirred for an additional 23 minutes yielding a solution (5) having a  $^{31}\text{P}$  NMR chemical shift of 123.8 ppm.

Finally, water (202 ml) was added over a period of about 1 minute while maintaining an internal temperature of -6.5°C to 6.5°C. The mixture was stirred for 5 minutes followed by the addition of heptane (620 ml), toluene (70 ml) and 5N aqueous hydrochloric acid (202 ml) over 5 minutes while maintaining an internal temperature of 1.0°C to 12.1°C. Sodium periodate (22.6 g, 0.106 mol) was then added over a period of 3 minutes while maintaining an internal temperature of 10.5°C. The reaction mixture was warmed to





50°C, 4-6 mm Hg) to a constant weight (18.0 hours) to obtain an off-white solid, compound of formula:



(65.5 g, Yield: 68.89% Purity: 99.45% by weight, 98.95% by area, 3.02% water and 97.81% chelatables).

### Experimental

Three types of samples were prepared and evaluated. The first was a control sample containing human serum albumin (HSA) without a contrast agent. The other two samples contained HSA and the non-specific agent Gd-DTPA and the HSA-specific agent MS-325, respectively.

In these examples, the longitudinal relaxivities ( $R_1$ ,  $\text{mM}^{-1} \text{sec}^{-1}$ ) were monitored and obtained at 20 MHz by determining the relaxation rate ( $1/T_1$ ) of water protons in phosphate buffered saline (PBS, 150 mM NaCl, 10 mM phosphate, pH=7.4), in PBS solutions containing 4.5 wt% HSA, or in gels containing 4.5 wt% HSA and 1% Agar. The dependence of temperature on relaxivity ( $R_1$ ) was observed by varying the temperature of the samples with a circulating water bath and monitoring sample temperature with a thermocouple.

### Example 1: Monitoring the Thermal Necrosis of 4.5% HSA

The following three samples were prepared in solutions of 4.5% HSA: (1) a control sample without a

contrast agent; (2) a comparative sample with Gd-DTPA; and (3) a sample with MS-325. The samples with Gd-DTPA and MS-325 were prepared by adding an aqueous formulation (pH=7) comprising either Gd-DTPA or MS-325 to the 4.5% HSA solution. The resulting mixtures had a concentration of 0.3 mM Gd-DTPA and 0.1 mM MS-325, respectively.

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The three samples were then used to monitor the thermal denaturation of the 4.5% HSA solutions. To do this,  $T_1$  data (and thus  $R_1$  data ( $= 1/T_1$ )) for each sample was collected at 20 MHz over a temperature range of 20-60°C. Each sample was then removed from the NMR and heated at 85°C for 15 minutes to induce thermal denaturation of the HSA. Subsequently, the sample was returned to the NMR and  $T_1$  data was collected at this higher temperature. See Table 1 below and Figure 1.

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Table 1

| Temperature(°C) | R <sub>1</sub> 4.5% HSA | R <sub>1</sub> Gd-DTPA | R <sub>1</sub> MS-325 |
|-----------------|-------------------------|------------------------|-----------------------|
| 7.3             | 0.396                   | 9.4556                 | 31.2                  |
| 11.7            | 0.319                   | 8.8125                 | 33.4                  |
| 16.2            | 0.246                   | 8.0690                 | 36.0                  |
| 20.6            | 0.181                   | 7.4182                 | 38.6                  |
| 25.0            | 0.123                   | 6.7426                 | 40.6                  |
| 29.5            | 0.072                   | 6.2117                 | 42.0                  |
| 33.9            | 0.033                   | 5.7089                 | 42.8                  |
| 38.4            | 0.000                   | 5.2984                 | 42.4                  |
| 42.8            | -0.026                  | 4.8917                 | 42.3                  |
| 47.3            | -0.041                  | 4.5992                 | 41.3                  |
| 51.7            | -0.045                  | 4.3083                 | 39.5                  |
| 56.2            | -0.056                  | 4.0592                 | 37.5                  |
| 60.6            | -0.065                  | 3.8806                 | 33.3                  |
| 85.0            | 0.084                   | 4.2102                 | 10.8                  |

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As Table 1 and Figure 1 show, after thermal denaturation of the three HSA-containing solutions, the sample that also contained the HSA-specific contrast agent MS-325 demonstrated a significant decrease in the observed  $R_1$  (a loss of  $26.7 \text{ mM}^{-1} \text{ sec}^{-1}$ ) during denaturation of the HSA as measured from immediately before denaturation ( $56.2^\circ\text{C}$ ) to immediately after denaturation ( $85^\circ\text{C}$ ). However, the sample that contained the non-specific contrast agent Gd-DTPA, even at a concentration of three times that used for the MS-325 sample, showed little change in  $R_1$  (a loss of only  $0.1 \text{ mM}^{-1} \text{ sec}^{-1}$ ) during denaturation. This indicates that Gd-DTPA does not bind to either native or denatured HSA.

After the above data was obtained, the denatured samples were allowed to cool to physiological temperature

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The phantoms were then heated in a circulating water bath with additional T<sub>1</sub>-weighted MRI scans obtained over time. As the temperature increased, the phantoms containing MS-325 remained much brighter (less signal intensity loss as measured in % loss ROI (region of interest)) than the phantoms containing Gd-DTPA or 4.5% HSA alone. See Table 2 below and Figure 2.

Table 2

| Time<br>(Min.) | Temperature<br>(°C) | % Loss ROI,<br>4.5% HSA | % Loss ROI,<br>0.3 mM<br>Gd-DTPA<br>in 4.5% HSA | % Loss ROI,<br>0.1 mM<br>MS-325<br>in 4.5% HSA |
|----------------|---------------------|-------------------------|---|--|
| 0              | 25.3                | -0.41519                | -0.24557  | 0.0000   |
| 10             | 29.6                | -4.2635                 | -5.1875   | -4.4755  |
| 20             | 38.3                | -6.8972                 | -12.806   | -6.4144  |
| 30             | 45.0                | -10.360                 | -18.985   | -11.241  |
| 40             | 53.0                | -15.205                 | -30.964   | -26.153  |
| 50             | 64.7                | -20.250                 | -43.833   | -49.262  |
| 60             | 72.8                | -20.667                 | -46.086   | -69.499  |
| 70             | 87.1                | -20.953                 | -47.529   | -76.469  |
| 120            | 35.5                | -4.9098                 | -10.190   | -31.869  |

As the phantoms were heated above 50-60°C, they became opaque in color, corresponding to the thermal denaturation of the HSA. At the same time, as Table 2 and Figure 2 show, a dramatic loss of signal intensity was observed for the phantoms that contained MS-325 (76% loss in intensity). However, the phantoms that contained Gd-DTPA or HSA alone, produced only a modest change in signal intensity. The Gd-DTPA phantoms, even at a Gd-DTPA concentration that was three times that used for the MS-325 phantoms, remained as constant dark images during the MRI scans after thermal denaturation.

After the above data was collected, the denatured samples were then allowed to cool to normal physiologic temperature (37°C). The phantoms containing MS-325 maintained their loss in signal intensity (32% loss). The control phantoms and the phantoms containing Gd-DTPA showed

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1. The first step is to identify the problem or question that needs to be addressed. This involves understanding the context and the specific requirements of the task.

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ethanol was  
 and thus  $R_1$   
 ter each a  
 ure 3.

Absolute ethanol was then titrated to each of the samples.  $T_1$  data (and thus  $R_1$  data ( $= 1/T_1$ )) was collected at 20 MHz and 37°C after each addition of ethanol. See Table 3 below and Figure 3.

Table 3

| Ethanol (%) | R <sub>1</sub> 4.5% HSA | Ethanol (%) for Gd-DTPA | R <sub>1</sub> 0.31 mM Gd-DTPA | Ethanol (%) for MS-325 | R <sub>1</sub> 0.08 mM MS-325 |
|-------------|-------------------------|-------------------------|--------------------------------|------------------------|-------------------------------|
| 0.0000      | -0.000                  | 0.0                     | 4.1737                         | 0.0                    | 42.216                        |
| 8.7382      | 0.030                   | 16.1                    | 4.7191                         | 0.9                    | 40.848                        |
| 16.072      | 0.060                   | 27.8                    | 5.0021                         | 1.9                    | 39.541                        |
| 22.315      | 0.090                   | 36.6                    | 4.9347                         | 2.8                    | 38.423                        |
| 27.693      | 0.109                   | 43.5                    | 4.7997                         | 3.7                    | 37.064                        |
| 32.375      | 0.125                   | 49.0                    | 4.4623                         | 4.5                    | 36.375                        |
| 36.487      | 0.128                   |                         |                                | 5.4                    | 35.234                        |
| 40.128      | 0.142                   |                         |                                | 6.2                    | 34.576                        |
| 43.375      | 0.153                   |                         |                                | 7.1                    | 33.895                        |
| 46.287      | 0.168                   |                         |                                | 7.9                    | 33.099                        |
|             |                         |                         |                                | 8.7                    | 32.224                        |
|             |                         |                         |                                | 10.2                   | 31.689                        |
|             |                         |                         |                                | 11.7                   | 30.403                        |
|             |                         |                         |                                | 16.4                   | 26.939                        |
|             |                         |                         |                                | 22.8                   | 21.456                        |
|             |                         |                         |                                | 28.3                   | 17.428                        |
|             |                         |                         |                                | 33.1                   | 14.082                        |
|             |                         |                         |                                | 37.3                   | 11.187                        |
|             |                         |                         |                                | 41.0                   | 9.6943                        |
|             |                         |                         |                                | 44.2                   | 8.9506                        |
|             |                         |                         |                                | 47.2                   | 8.7970                        |

As Table 3 and Figure 3 demonstrate, during ethanol ablation of the 4.5% HSA solutions, the sample containing MS-325 showed a significant decrease in the

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